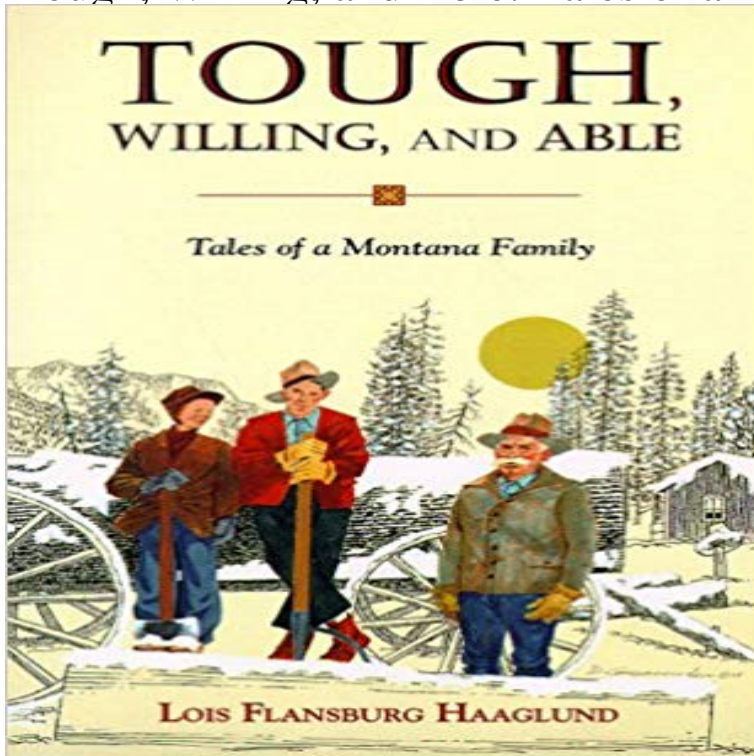


# Tough, Willing, and Able: Tales of a Montana Family



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